

Series FF FILTER DRIERS

PRODUCT DATA



Features

- Liquid line filter drier
- Drying agent in bulk
- Low pressure drop
- High performance
- Hermetic construction
- Solder or flare connections
 - FF ...MMS: solder connection in mm
 - FF ...S: solder connection in inch
 - FF ...: flare connection
- Refrigerants: all CFC, HCFC, HFC, not for ammonia

Specification

Nominal capacity	see tables on page 2
Water adsorption	see table on page 3
Maximum pressure PS	40 bar
Max. operating temperature	70 °C
Min. operating temperature	-45 °C

Installation

- Any mounting position in the liquid line.
- Flow in direction of arrow!
- When soldering the filter drier, the housing must not get warmer than 160 °C.
- Constructive modifications at the filter drier are not allowed.

Application

Filter driers series FF are used for filtration of impurities by microscopic filters and to take away moisture from the refrigerant.

The filter driers are placed in the liquid line of airconditioning, refrigeration and deep freeze systems.

Materials

Housing	steel
Internals	steel
Drier	molekularsieve, activated alumina
Connections	solder: copper flare: nickel plated steel

Capacities, Dimensions and Weights

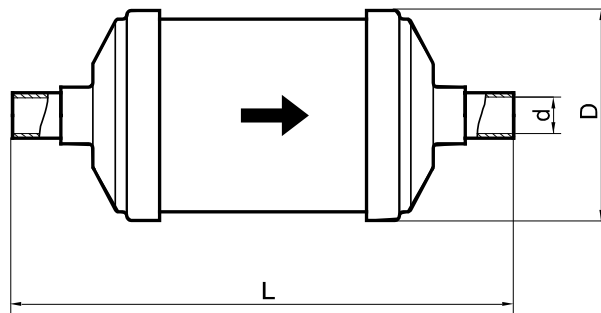
Filter drier with solder connections

Type	Nominal cooling capacity (kW)*					Connections ODF (d)	Dimensions			Weight (kg)
	R134a	R22	R404A	R407C	R507		D (mm)	L (mm)	V _F (dm ³)	
FF 032MMS	9.8	10.7	7.0	10.1	6.8	6 mm	50	98.5	0.1	0.26
FF 032S	9.8	10.7	7.0	10.1	6.8	1/4"	50	98.5	0.1	0.26
FF 052MMS	9.6	10.5	6.8	9.9	6.6	6 mm	50	111.5	0.1	0.295
FF 052S	9.6	10.5	6.8	9.9	6.6	1/4"	50	111.5	0.1	0.295
FF 053MMS	23.3	25.4	16.6	23.9	16.1	10 mm	50	111.5	0.1	0.325
FF 053S	23.3	25.4	16.6	23.9	16.1	3/8"	50	111.5	0.1	0.325
FF 082MMS	9.1	9.9	6.5	9.3	6.3	6 mm	50	139.5	0.2	0.37
FF 082S	9.1	9.9	6.5	9.3	6.3	1/4"	50	139.5	0.2	0.37
FF 083MMS	22.7	24.8	16.1	23.3	15.7	10 mm	50	139.5	0.2	0.405
FF 083S	22.7	24.8	16.1	23.3	15.7	3/8"	50	139.5	0.2	0.405
FF 084MMS	30.2	33.0	21.5	31.1	20.9	12 mm	50	139.5	0.2	0.465
FF 084S	30.2	33.0	21.5	31.1	20.9	1/2"	50	139.5	0.2	0.465
FF 162MMS	8.8	9.6	6.2	9.0	6.1	6 mm	70	159	0.4	0.825
FF 162S	8.8	9.6	6.2	9.0	6.1	1/4"	70	159	0.4	0.825
FF 163MMS	22.7	24.8	16.1	23.3	15.7	10 mm	70	159	0.4	0.875
FF 163S	22.7	24.8	16.1	23.3	15.7	3/8"	70	159	0.4	0.875
FF 164MMS	33.6	36.6	23.9	34.5	23.2	12 mm	70	159	0.4	0.93
FF 164S	33.6	36.6	23.9	34.5	23.2	1/2"	70	159	0.4	0.93
FF 165S	47.8	52.1	34.0	49.1	33.0	16 mm - 5/8"	70	163	0.4	0.96
FF 303MMS	22.7	24.8	16.1	23.3	15.7	10 mm	70	235.5	0.6	1.305
FF 303S	22.7	24.8	16.1	23.3	15.7	3/8"	70	235.5	0.6	1.305
FF 304MMS	33.6	36.6	23.9	34.5	23.2	12 mm	70	235.5	0.7	1.35
FF 304S	33.6	36.6	23.9	34.5	23.2	1/2"	70	235.5	0.7	1.35
FF 305S	47.8	52.1	34.0	49.1	33.0	16 mm - 5/8"	70	239.5	0.7	1.41
FF 307S	64.7	70.6	46.0	66.5	44.7	22 mm - 7/8"	70	259.5	0.6	1.45
FF 414MMS	38.8	42.4	27.6	39.9	26.8	12 mm	89	232.5	1.1	2.035
FF 414S	38.8	42.4	27.6	39.9	26.8	1/2"	89	232.5	1.1	2.035
FF 415S	60.5	66.0	43.0	62.2	41.7	16 mm - 5/8"	89	253.5	1.1	2.105
FF 417S	84.1	91.7	59.8	86.4	58.0	22 mm - 7/8"	89	273.5	1.2	2.110

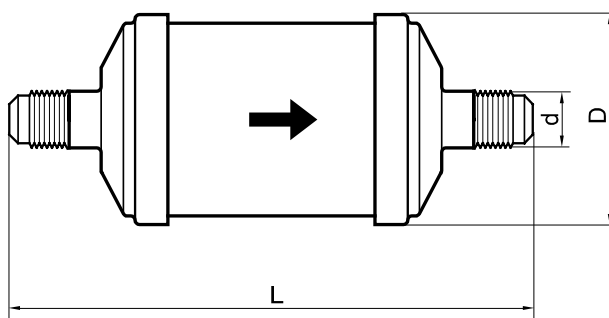
Filter drier with flare connections

Type	Nominal cooling capacity (kW)*					Connections UNF (d)	Dimensions			Weight (kg)
	R134a	R22	R404A	R407C	R507		D (mm)	L (mm)	V _F (dm ³)	
FF 032	5.7	6.3	4.1	5.9	4.0	7/16"	50	108.5	0.1	0.26
FF 052	5.6	6.1	4.0	5.8	3.9	7/16"	50	121.5	0.1	0.295
FF 053	18.6	20.3	13.3	19.2	12.9	5/8"	50	127.5	0.1	0.325
FF 082	5.3	5.8	3.8	5.5	3.7	7/16"	50	149.5	0.2	0.37
FF 083	18.1	19.8	12.9	18.7	12.5	5/8"	50	155.5	0.2	0.405
FF 084	28.7	31.4	20.4	29.5	19.8	3/4"	50	159.5	0.2	0.465
FF 162	5.2	5.7	3.7	5.3	3.6	7/16"	70	169	0.4	0.825
FF 163	17.7	19.3	12.6	18.2	12.2	5/8"	70	175	0.4	0.875
FF 164	31.1	33.9	22.1	32.0	21.5	3/4"	70	179	0.4	0.93
FF 165	44.4	48.4	31.6	45.6	30.6	7/8"	70	183	0.4	0.96
FF 303	17.7	19.3	12.6	18.2	12.2	5/8"	70	251.5	0.6	1.305
FF 304	31.1	33.9	22.1	32.0	21.5	3/4"	70	255.5	0.7	1.35
FF 305	44.4	48.4	31.6	45.6	30.6	7/8"	70	259.5	0.7	1.41
FF 414	36.3	39.7	25.9	37.4	25.1	3/4"	89	252.5	1.1	2.035
FF 415	56.6	61.8	40.3	58.2	39.1	7/8"	89	273.5	1.1	2.105

* Preliminary values. Capacities are based on t₀ = -15 °C, t_c = +30 °C and pressure drop Δp = 0.07 bar.



Filter drier with solder connections



Filter drier with flare connections

Water adsorption rate

Water adsorption rate (g)*

Refrigerant	R134a		R22		R404A		R407C		R507		
Final moisture	50 ppm		60 ppm		50 ppm		50 ppm		50 ppm		
Liquid temperature	24 °C	52 °C	24 °C	52 °C	24 °C	52 °C	24 °C	52 °C	24 °C	52 °C	
Type	030	4.0	3.7	3.9	3.6	4.3	4.0	3.6	3.1	4.4	4.0
	050	7.8	7.2	7.5	6.9	8.3	7.7	7.0	5.9	8.5	7.8
	080	12.6	11.6	12.1	11.1	13.4	12.4	11.2	9.6	13.7	12.5
	160	25.1	23.2	24.1	22.2	26.7	24.8	22.4	19.1	27.4	24.9
	300	48.5	44.8	46.7	42.9	51.7	47.9	43.2	37.0	52.9	48.2
	410	67.2	62.0	64.6	59.4	71.6	66.4	59.9	51.2	73.3	66.8

*Preliminary values

Honeywell

Automation and Control Solutions

Honeywell GmbH
Hardhofweg
74821 Mosbach/Germany
Phone: +49 (0) 62 61 / 81-475
Fax: +49 (0) 62 61 / 81-461
E-Mail: cooling.mosbach@honeywell.com
www.honeywell-cooling.com

Manufactured for and on behalf of the
Environment and Combustion Controls
Division of Honeywell Technologies Sàrl,
Ecublens, Route du Bois 37, Switzerland
by its authorised representative Honeywell GmbH